

ACM 65-compound 335002 - Technical Data Sheet

1. Introduction

The ERIKS ACM 65 335002 compound is made of Polyacrylic Rubber, designed for use in the automotive industry. In conformity with Daimler Chrysler Norm DBL 6038.20.

2. Product Description

Chemical Composition :	Polyacrylic Rubber
Physical form :	O-Rings / Mouldings
Colour :	Black
Storage stability * :	± 7 years

* : Following ISO 2230 conditions

3. Physical Properties

Test Method	Norm	Test Values
Hardness	ISO 868	65 ± 5° Shore A
Specific Weight	ISO 2781	1,30
Tensile Strength at break	ISO 37	11 MPa
Elongation at break	ISO 37	255%
Tear resistance	ISO 34/1 Method A	3,9 N/mm
Modul 100%	ISO 37	2,7 N/mm ²
Compression Set 22h/150°C	DBL 5555 3.1	23,5%
Heat Ageing 1008h/125°C	ISO 188	
Hardness Change		+7°
Volume Change		-4%
Immersion in ASTM oil n°2, 1008h/125°C	ISO 1817	
Hardness Change		-8°
Volume Change		+9%
Immersion in ASTM oil n°3, 72h/150°C	ISO 1817	
Hardness Change		-9°
Volume Change		+7%
Elongation Change		240%

4. Temperature Resistance

- 10° +150°C

6. Advantages

- Low compression set
- Conform to DBL 6038.20

5. Chemical Resistance

Air	: very good
Alcohol	: unsatisfactory
Alkali	: good
Hydrocarbons	: very good
Esters	: unsatisfactory
Acids	: fair
Oils	: very good
Water	: unsatisfactory
Steam	: unsatisfactory

This information is, to the best of our knowledge, accurate and reliable to the date indicated. The above mentioned data have been obtained by tests we consider as reliable. We don't assure that the same results can be obtained in other laboratories, using different conditions by the preparation and evaluation of the samples.